



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3152-1
Job Sheet 199618



Part No: D3152-1

Job Qty: 3 pcs

Small Qty For SpaceDoor

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/28/19

Job Tracking No:

Due Date: 9/20/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 14.10.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	3 pcs		9/20/19	0.17	0.28	Waterjet - Flow	9/19/19	JAB
110	QC 2	3 pcs		9/20/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
QC 2 - 50									
QC 2 - 51									
QC 2 - 52									
QC 2 - 57									
QC 2 - 62									

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120 QC 8	3 pcs	9/20/19	0.00 0.00	QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	9/19/19 JRB
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	SEP 19 2019 DAS 30 9-89
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Small Fab - Brake NC - B4B	3 pcs	9/20/19	0.25 0.27	Small Fab - Brake - 1 - B4B	DAS 30 9-89 OCT 02 2019
				Small Fab - Brake - 2 - B4B	
				Small Fab - Brake - 3 - B4B	
140 QC 5	3 pcs	9/20/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	

https://www.plexonline.com/94B4229D-1C10-4658-B522-7DD05E763E7D/Plexus_Control/Report_Viewer_2.asp?URL=https://www.plexonline.com/94... 3/5

8/28/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

170 Powdercoat - 3 Grey Sand -
B4B3
pcs

9/20/19

0.00 0.06

QC 7 - 61

QC 7 - 81

Powdercoat - 1 - B4B

Powdercoat - 2 - B4B

Powdercoat - 3 - B4B

Powdercoat - 4 - B4B

QC 3 - 10

QC 3 - 13

QC 3 - 15

QC 3 - 17

QC 3 - 18

QC 3 - 2

QC 3 - 28

QC 3 - 3

QC 3 - 30

QC 3 - 34

QC 3 - 36

QC 3 - 41

QC 3 - 51

QC 3 - 58

QC 3 - 59

QC 3 - 68

QC 3 - 9

QC 3 - 40

QC 3 - 19

QC 3 - 43

QC 3 - 24

QC 3 - 61

QC 3 - 81

DAS
61
9-89

180 QC 3

3
pcs

9/20/19

0.00 0.00

190 Packaging 3-1 - Stock - B4B

3
pcs

9/20/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

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8/28/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

Packaging 3 - 26 - B4B

200 QC 21 - SA

3

9/20/19

0.00 0.00

QC 21 - SA - 21

343

21

OCT 08 2019

pcs

QC 21 - SA - 70

9-89

QC 21 - SA - 53

OCT 08 2019

Part Op 100 - 1-Cut D3152-1 as per Dwg Dwg Rev: C Prog Rev: C 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Form as per dwg

140 - QC5- Inspect part completeness to step on W/O

150 - Chemical Conversion Coat per QSI005 4.1

160 - QC7-Inspect Chemical Conversion Coat

170 - Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3 START TIME: _____ OVEN TEMPERATURE: _____

FINISH TIME: _____

180 - QC3- Inspect Part Finish

190 - Identify as per dwg & Stock Location: _____

200 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	.1080 sf (.036 ea)	100-Waterjet - Flow - 1	5165803

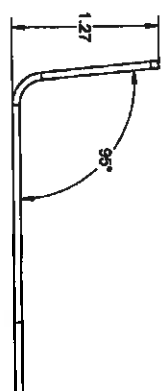
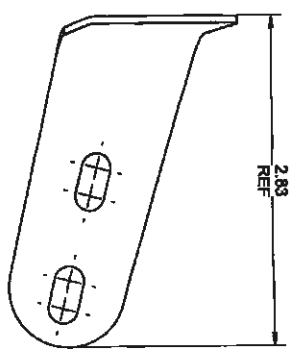
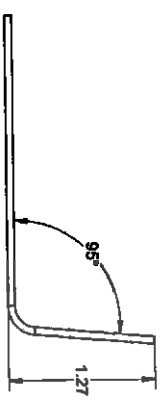
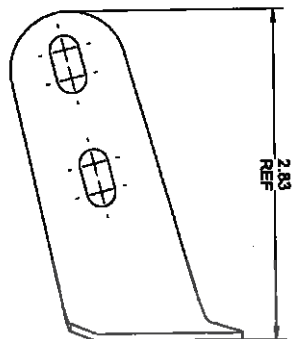
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M2024T3S.063	0	87	0

Part Specifications

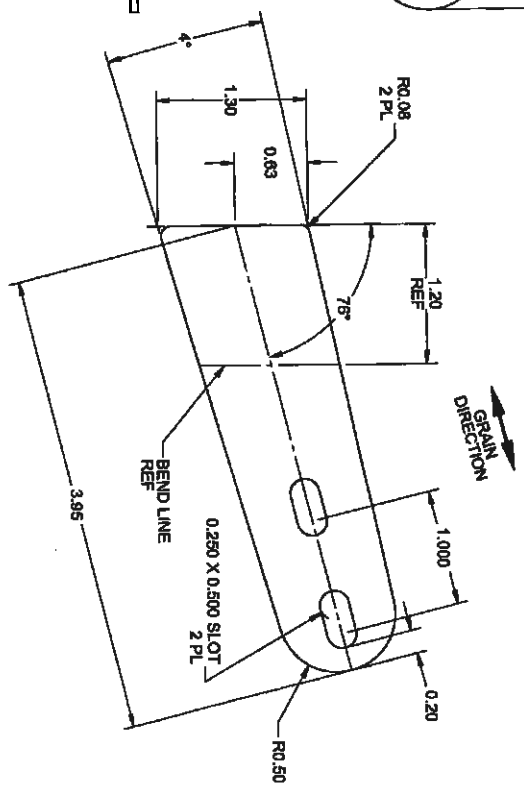
Specifications could not be found.

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D3152-1 BRACKET
(DATE FROM D3152-1F)
(REPLACES PREMIER PIN B30-23000-223)

D3152-2 BRACKET
(DATE FROM D3152-1F)
(REPLACES PREMIER PIN B30-23000-224)



D3152-1F BRACKET
(FLAT PATTERN)

- NOTES:
- 1) MATERIAL: D3152-1F, 2024-T3 ALUMINUM SHEET PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 PER DART SPEC M2024T3S.063
 - 2) FINISH: D3152-1/2: CHEMICAL CONVERSION COAT PER DART Q81 003 4.1 POWDER COAT GREY SANDTEX (4.3.5.6) PER DART Q81 003 4.3
 - 3) TOLERANCES: PER DART Q81 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.03 lbs

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 199618

APPROVED

DESIGN	DB	DART AEROSPACE LTD
DRAWN	DB	HAWKSBURY, ONTARIO, CANADA
CHECKED	AP	REV. C
ING. APRL	JLM	SHEET 3 OF 6
APPROVED	HS	SCALE
DATE	14.10.28	NTS

RELEASED
2015 FEB 13